



## TEXTILE SYSTEMS, INC.

### Quality Control Standards

Item #	Item Description	Acceptable	Unacceptable
100	Sheet, Flat	<ul style="list-style-type: none"> <li>• Three Holes, the size of a dime, within three inches of the selvage edge</li> <li>• Three stains, the size of a dime, within three inches from the selvage edge</li> <li>• One tear across width of hem per side</li> </ul>	<ul style="list-style-type: none"> <li>• Discoloration</li> <li>• Holes in patient area</li> <li>• Stains in the patient area</li> <li>• Stains or holes along the hem of the sheet</li> <li>• An accordion wrinkle effect</li> <li>• Any foreign tape or textured items attached to the sheet</li> <li>• Thin sheets that are opaque</li> </ul>
103	Sheet, Fitted	<ul style="list-style-type: none"> <li>• Light stains up to three inches in length in the pocket or corner</li> <li>• Holes that are three inches from the edge with in the corner area</li> <li>• Three small holes of one inch or less along any of the edges</li> </ul>	<ul style="list-style-type: none"> <li>• Holes and stains in the patient area</li> <li>• Thin sheets are not acceptable</li> <li>• Discoloration</li> <li>• Any foreign tape or textured stains</li> </ul>
120	Pillowcase, White		<ul style="list-style-type: none"> <li>• Holes and stains</li> <li>• Discoloration</li> <li>• Accordion wrinkles</li> <li>• Any foreign tape or textured items</li> </ul>
135	Bath Towel, White Fitness Towel, White/Blue	<ul style="list-style-type: none"> <li>• One ½" pull or snag along the hem of each side</li> <li>• One tear across width of hem per side</li> </ul>	<ul style="list-style-type: none"> <li>• Any foreign tape or textured items attached</li> <li>• Rips or holes beyond the hem</li> <li>• Thin towels that have visible thread counts</li> <li>• Discoloration</li> </ul>
150	Washcloth	<ul style="list-style-type: none"> <li>• One ½" pull or snag along the hem of</li> </ul>	<ul style="list-style-type: none"> <li>• Stains or holes</li> </ul>

		<p>each side</p> <ul style="list-style-type: none"> <li>• One tear across width of hem per side</li> </ul>	<ul style="list-style-type: none"> <li>• Discoloration</li> </ul>
155	Bath Blanket	<ul style="list-style-type: none"> <li>• Three stains the size of a dime within the hem</li> <li>• One tear across width of hem per side</li> <li>• Holes no larger than a nickel if not in patient area</li> </ul>	<ul style="list-style-type: none"> <li>• Holes and stains in the patient area</li> <li>• Any foreign tape or textured items</li> <li>• Rips or holes beyond the hem</li> <li>• Accordion wrinkles</li> <li>• Thin blankets with visible thread counts</li> </ul>
161	Thermal Blanket	<ul style="list-style-type: none"> <li>• Three stains the size of a dime with in the hems</li> <li>• One tear across width of hem per side</li> <li>• One two inch long pull or snag per foot</li> </ul>	<ul style="list-style-type: none"> <li>• Holes and stains in the patient area</li> <li>• Any foreign tape, or textured items attached to the blanket</li> <li>• Rips or holes beyond the hem</li> <li>• Thin blankets with visible thread counts</li> </ul>
174	Incontinent Pad	<ul style="list-style-type: none"> <li>• Three dime size stains and holes within one inch of the patient side border</li> <li>• Light stains on the barrier of the pad</li> </ul>	<ul style="list-style-type: none"> <li>• No holes on the barrier of the pad</li> <li>• Any foreign tape, or textured items attached</li> <li>• Odor</li> </ul>
192	Robe, LG Bronson	<ul style="list-style-type: none"> <li>• Torn hems; no more than one inch along the bottom hem</li> <li>• All ties must be functional</li> </ul>	<ul style="list-style-type: none"> <li>• Stains or holes</li> <li>• Any foreign tape or textured items attached</li> <li>• Belt must be included and able to be tied</li> <li>• No tears along the sleeves or pockets</li> </ul>
200	Patient Gowns	<ul style="list-style-type: none"> <li>• All ties must be functional: no less than eight inches</li> <li>• Torn hems; no more than one inch along the bottom hem</li> </ul>	<ul style="list-style-type: none"> <li>• Stains or holes</li> <li>• Any foreign tape, or textured items attached</li> <li>• No tears along the sleeves</li> </ul>
203	10 XL Patient Gowns	<ul style="list-style-type: none"> <li>• Torn hems; no more than one inch along the bottom hem</li> <li>• All ties must be functional</li> </ul>	<ul style="list-style-type: none"> <li>• Stains or holes</li> <li>• Any foreign tape, or textured items attached</li> <li>• No tears along the sleeves</li> </ul>
205	IV Gown, Print	<ul style="list-style-type: none"> <li>• Torn hems; no more than one inch along the bottom hem</li> </ul>	<ul style="list-style-type: none"> <li>• Stains or holes</li> <li>• Any foreign tape, or textured items</li> </ul>

		<ul style="list-style-type: none"> <li>• Snaps must be in working order</li> <li>• All ties must be functional</li> </ul>	<ul style="list-style-type: none"> <li>• attached</li> <li>• No tears along the sleeves or pockets</li> </ul>
212	Mothers Gown	<ul style="list-style-type: none"> <li>• Torn Hems; no more than one inch along the bottom hem</li> <li>• All ties must be functional</li> </ul>	<ul style="list-style-type: none"> <li>• Stains or holes</li> <li>• Any foreign tape or textured items attached</li> <li>• No tears along the sleeves or breastfeeding openings</li> </ul>
252	Adult PJ Pant	<ul style="list-style-type: none"> <li>• Torn hems; no more than one inch along the bottom hem</li> <li>• All ties must be functional</li> </ul>	<ul style="list-style-type: none"> <li>• Stains or holes</li> <li>• Any foreign tape or textured items attached</li> </ul>
263	Tween Gown		<ul style="list-style-type: none"> <li>• Ties are in working order</li> <li>• Any foreign tape or textured items attached</li> <li>• Discoloration</li> <li>• Stains or holes</li> </ul>
310	Baby Shirt		<ul style="list-style-type: none"> <li>• Any foreign tape or textured items attached</li> <li>• Discoloration</li> <li>• Stains or holes</li> <li>• No tears</li> </ul>
330	Baby Blanket	<ul style="list-style-type: none"> <li>• Light staining no larger than a fist</li> </ul>	<ul style="list-style-type: none"> <li>• Stains or holes</li> <li>• Discoloration</li> <li>• Any foreign tape or textured items attached</li> </ul>
341	Prefold Diaper	<ul style="list-style-type: none"> <li>• Light Staining no larger than a fist</li> </ul>	<ul style="list-style-type: none"> <li>• Stains or holes</li> <li>• Discoloration</li> <li>• Any foreign tape or textured items attached</li> </ul>
445-457	Scrub Pants	<ul style="list-style-type: none"> <li>• Ink stains (the scrub may be turned inside out and be worn as long as the stain cannot be seen)</li> <li>• Light staining no larger than a quarter</li> </ul>	<ul style="list-style-type: none"> <li>• Any foreign tape or textured items attached</li> <li>• Discoloration</li> <li>• Holes</li> <li>• Accordion wrinkles</li> </ul>

			<ul style="list-style-type: none"> <li>• Lint on linen is not acceptable</li> <li>• No tears or holes along pockets</li> <li>• Thin material</li> </ul>
567-576	O.R. Wrappers	<ul style="list-style-type: none"> <li>• Patching of material, all on the same side.</li> <li>• Patching limits for any given 10" square area (10x10) shall not exceed 10 patches</li> <li>• Less than 20% of total surface area shall be patched</li> </ul>	<ul style="list-style-type: none"> <li>• Any foreign tape or textured items attached</li> <li>• Discoloration</li> <li>• Stains or holes</li> <li>• Accordion wrinkles</li> <li>• Patches may not be loose. Torn or overlapping</li> <li>• Lint on linen is not acceptable</li> </ul>
400-408	Scrub Tops	<ul style="list-style-type: none"> <li>• Ink stains (The scrub may be turned inside out and be worn as long as the stain cannot be seen)</li> </ul>	<ul style="list-style-type: none"> <li>• Any foreign tape or textured items attached</li> <li>• Discoloration</li> <li>• Holes</li> <li>• Accordion wrinkles</li> <li>• Lint on linen is not acceptable</li> <li>• No tears or holes along pockets</li> <li>• Thin material</li> </ul>
500-503	Surgical Towels	<ul style="list-style-type: none"> <li>• Light staining that has no surface residual</li> </ul>	<ul style="list-style-type: none"> <li>• Any foreign tape or textured items attached</li> <li>• Discoloration or ink writing</li> <li>• Stains, holes or patches</li> <li>• Hems may not be loose or torn</li> <li>• Lint on linen is not acceptable</li> </ul>
580	Surgery Gowns Barrier, Gore and Compel	<ul style="list-style-type: none"> <li>• All ties must be functional</li> </ul>	<ul style="list-style-type: none"> <li>• Stains or holes</li> <li>• Any foreign tape or textured items attached</li> </ul>
908	Glass Towel	<ul style="list-style-type: none"> <li>• Three small dime size stains are acceptable</li> <li>• Discoloration</li> <li>• Torn hems</li> </ul>	<ul style="list-style-type: none"> <li>• Holes</li> </ul>

## DEFINITIONS

Accordion Wrinkles – consecutive pleating of wrinkles

Discoloration – color that goes beyond the normal color of the textile

Holes – small cuts, rips, or tears in linen

Stains – are light or pale discolorations in the linen

Foreign Material – various tapes, plastic, residue, gum, etc that has been melted or processed on the linen

Patient Area – the area where a patient comes into physical contact with the linen

Selvage Edge – it is the edge of the linen that is not sewn  
(for example, the long side of our current flat sheet)

Snags – pulls, strands of yarn or thread that are loose from the established weave

Hem - is the edge of the linen, which is sewn double ply to increase the strength